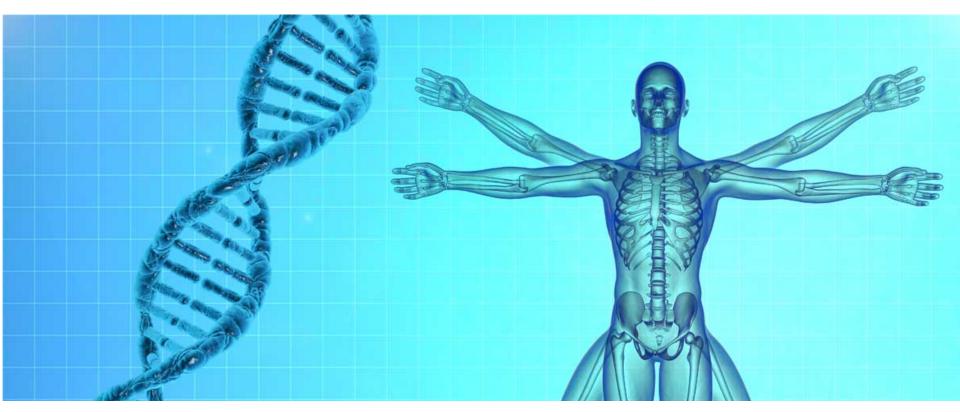




andardization



AURA BIOTECHNOLOGIES PRIVATE LIMITED CHENNAI, INDIA

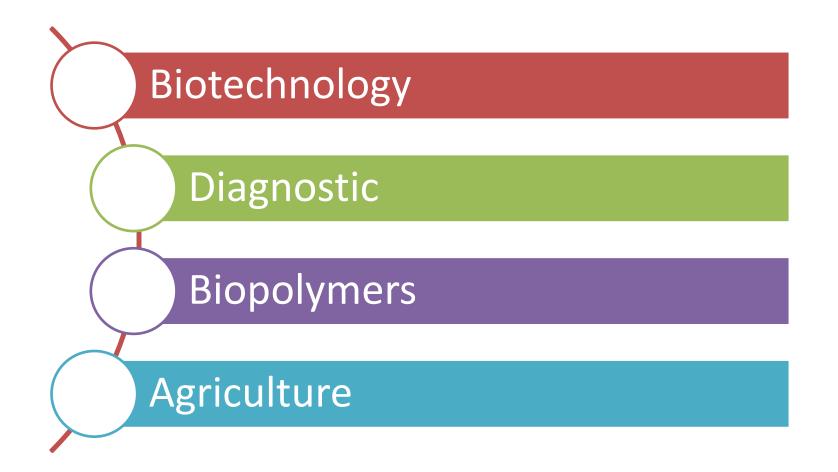


### **Company Overview**



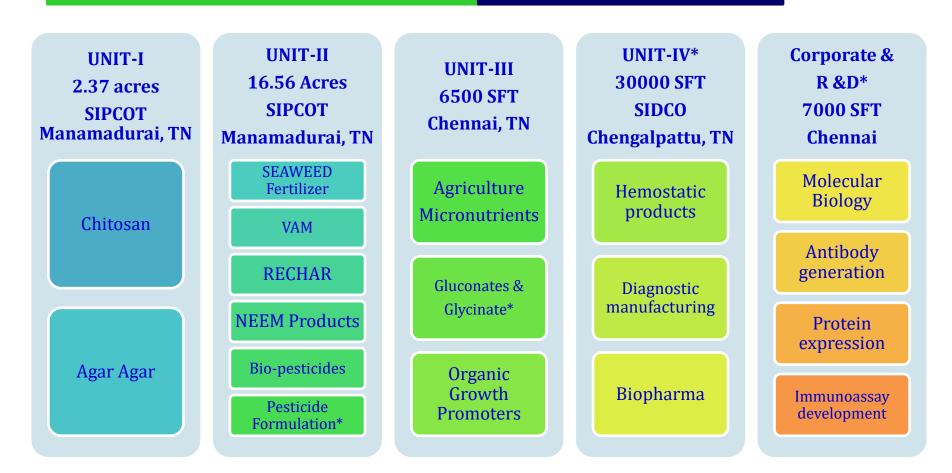


### **Research Focus & Products**





### **Units & Products**

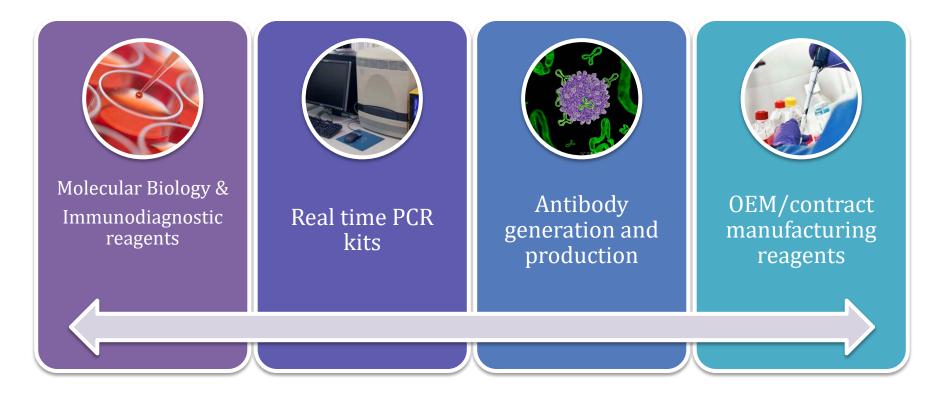


R &D & Regional office : 1500 SFT Pearl Square, Handewadi Rd, Hadapsar, Pune, Maharashtra



### **Immuno Diagnostic & Genomics**

Our capabilities includes Design, development, validation and manufacture molecular biology and immunology products





#### Insight into Marine waste to value added products

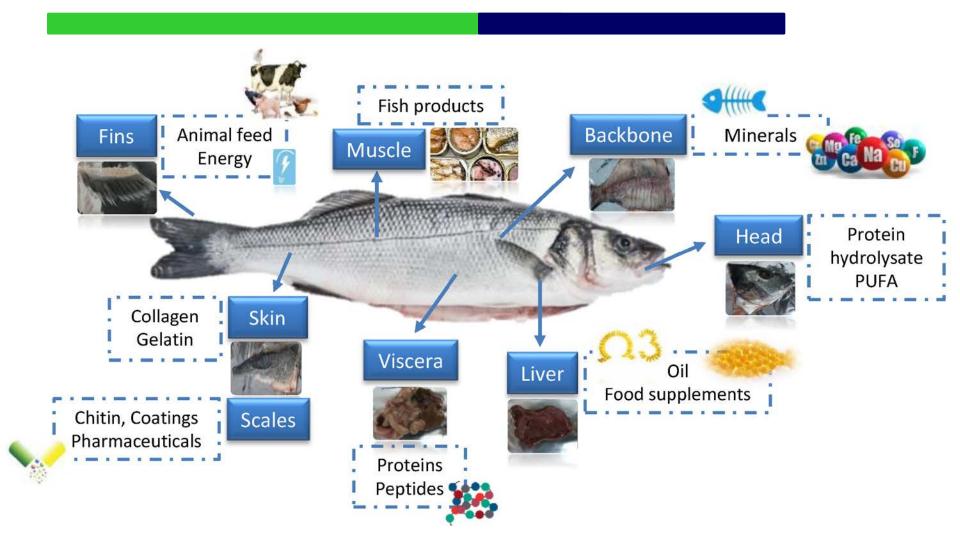
AURA

# **Chitin and Chitosan**

**Treasure From Trash** 

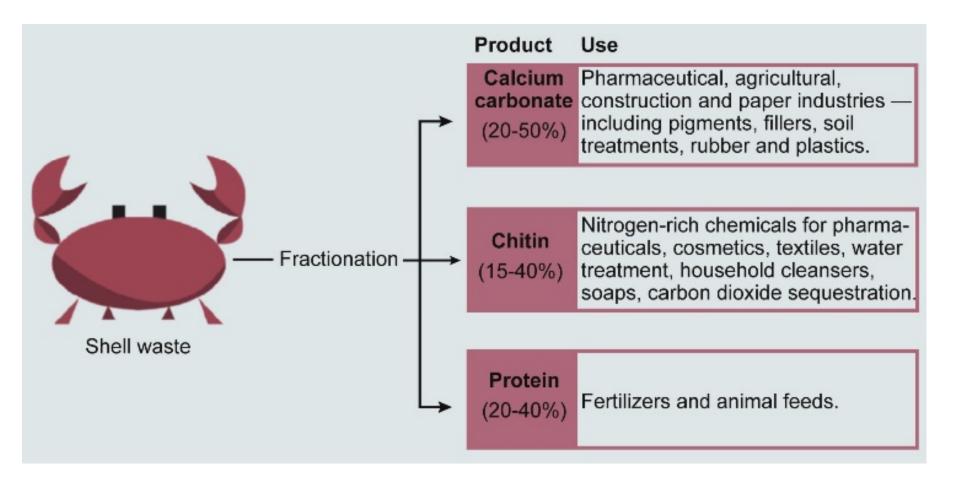
# Fish processing by-product







### **Crustacean waste Composition**







- 1. Introduction
- 2. Production of Chitin/Chitosan
- 3. Selected Applications
- 4. Conclusions



### Introduction

Polymer- Large number of similar units bonded together

#### Synthetic

Low-density polyethylene (LDPE) High-density polyethylene (HDPE) Polypropylene (PP) Polyvinyl chloride (PVC) Polystyrene (PS) Nylon, nylon 6, nylon 6,6. Teflon (Polytetrafluoroethylene) Thermoplastic polyurethanes (TPU) Natural

DNA Protein **Carbohydrates** 

### NATURAL POLYSACCHARIDE POLYMERS



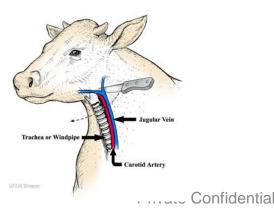
#### **Animal Polysaccharides**

1.Chitin & Chitosan
 3. Hyaluronic Acid
 4. Chondroitin









#### Plant Polysaccharides

- 1. Starch
- 2. Dextrin
- 3. Dextran
- 4. Alginic Acid
- 5. Guar Gum
- 6. Xanthan GUM
- 7. Locust Bean Gum
- 8. Inulin
- 9. Pectin
- 10.Amylose
- 11.Arabinogalactan
- 12.Cyclodextrin
- 13. Xylan



#### What is chitin?

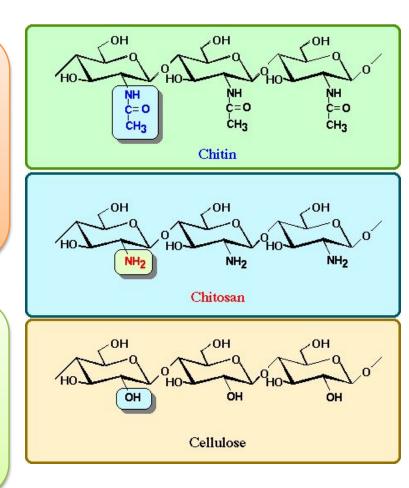
#### Chitin is a natural polysaccharide

- The 2<sup>nd</sup> abundant organic source on earth
- Structure similar to cellulose with hydroxyl group replaced by acetamido group
- *N*-acetyl-glucosamine units in  $\beta$ -(1 $\rightarrow$ 4) linkage

Chitosan is the N-deacetylated derivative of chitin

*N*-glucosamine units in  $\beta$ -(1 $\rightarrow$ 4) linkage

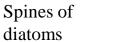
*N*-deacetylation of chitin into chitosan is achieved by treating with 50% NaOH





### **Chitin in Nature**

Exoskeletons of arthropods











Cell walls of

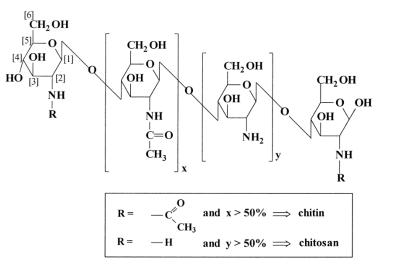
#### Simple use as feed supplement





# Chitin is a Co-polymer

- Pure chitin does not exist in reality
- Chitin and chitosan tend to form co-polymer
- # of N-acetyl-glucosamine units > 50% => Chitin
- # of N-glucosamine units > 50% => Chitosan
- Degree of *N*-acetylation, DA = acetamido / (acetamido+amino)
- Degree of *N*-deacetylation, DD = amino / (acetamido+amino)
- In nature, chitin is commonly 70~90%



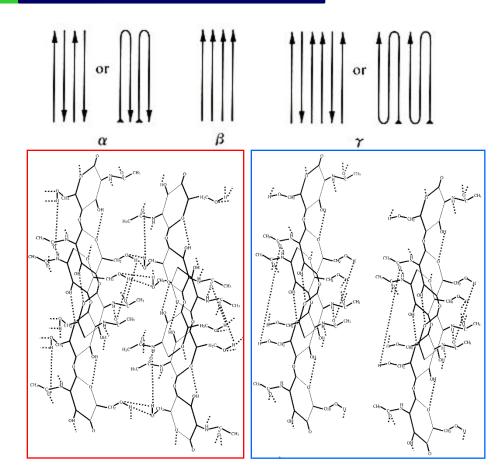
Structure of Chitin-Chitosan co-polymer

Kohr E. Chitin: fulfilling a biomaterials promise. Elsevier Science, 2001



# **Crystalline structure**

- Chitin has 3 polymorphic forms:
   α-chitin, β-chitin, γ-chitin
- α-chitin:
  - the most abundant form
  - anti-parallel configuration
  - highly ordered crystalline structure
  - strong H-bonding (N-H····O=C)
  - rigid, intractable, insoluble
- β-chitin:
  - found in diatom spines and squid pens
  - parallel configuration
  - weak H-bonding unstable, soluble in water
- γ-chitin:
  - mixture of  $\alpha$  and  $\beta$ -chitin
  - intermediate properties



[1] Muzzarelli R. Chitin. Pergamon Press, 1977

[2] Kohr E. Chitin: fulfilling a biomaterials promise. Elsevier Science, 2001



#### Why these are promising material?

Unique characteristics of chitin and chitosan:

- ✤ Biocompatible
- Biodegradable
- Non-toxic
- Remarkable affinity to proteins
- Ability to be functionalized
- Renewable
- Abundant



### **Estimates of Potential Chitin Sources**

#### 1. Shellfish Sources:

Resource	Landings (MT)	Potential waste (MT)	Estimated waste (MT)	Dry waste (MT)	Chitin content (MT)
Shrimp	2,647,345	1,058,938	710,000	177,500	44,375
Squid	1,991,094	389,219	99,531	24,882	1,244
Crabs	1,348,323	943,826	482,744	144,823	28,964
Oyster Clam	2,547,287	1,783,100	304,948	274,453	12,350
Krill	232,700	93,080	93,080	23,270	1,629
Total	8,766,749				88,652

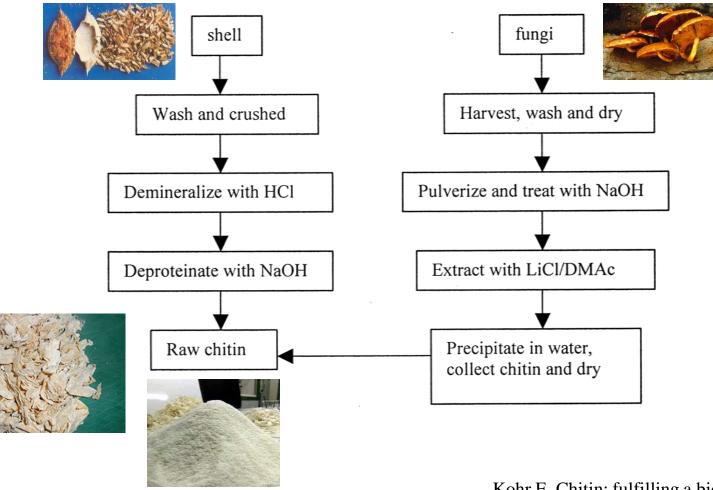
[1]

2. Fungi Sources:

It has been estimated that fungi can provide  $3.2 \times 10^4$  metric tons chitin annually and can be potentially limitless



#### **Isolation of Chitin from Shellfish and Fungi**



Kohr E. Chitin: fulfilling a biomaterials promise. Elsevier Science, 2001

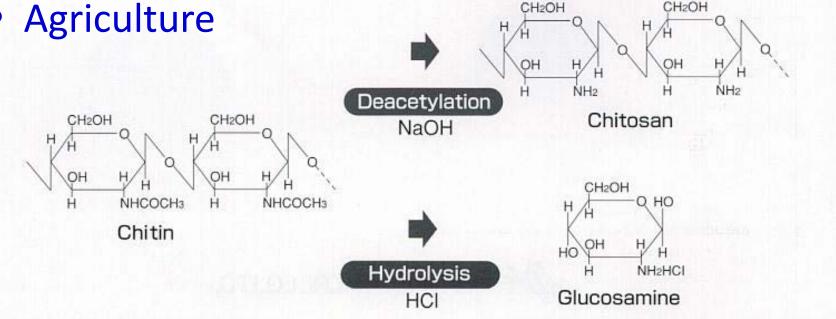
# **Applications of Chitin**



CH<sub>2</sub>OH

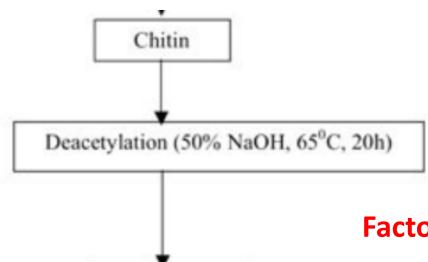
**Raw material for Chitosan manufacturing** 

- Glucosamine production
- Chitosan manufacturing
- Agriculture





# **Chitosan Manufacturing**



Chitosan



#### **Factors Determining the functionality**

- ✓ DDA (Degree of Deacetylation)
- ✓ Viscosity
- ✓ Polymer length (Molecular Weight)
- ✓ Solubility



### **Chitosan Derivatives**

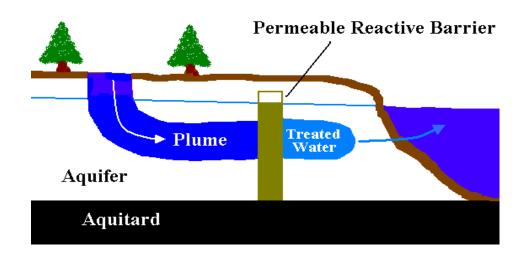
Chitosan Phthalate, succinate, acetate, lactate, hydrochloride Sulphated chitosan Carboxymethyl chitosan > Chitosan oligosaccharide Chitosan low molecular weight > High molecular weight Chitosan nanoparticle Activated chitosan

Pharma Grade
Nutra Grade
Technical grade
Agriculture grade



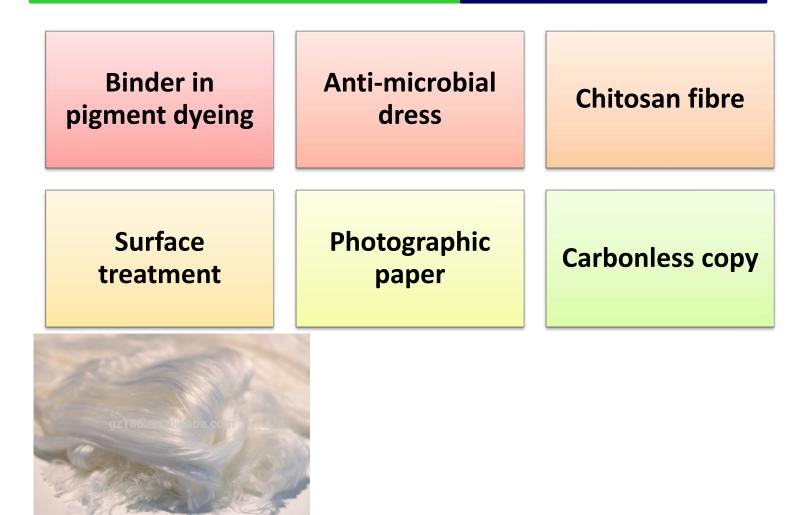
# **Application**

- Water treatment
  - Removal of metal ions
  - Flocculent/coagulant (proteins, dyes, amino acids)
  - Filtration
  - Antimicrobial



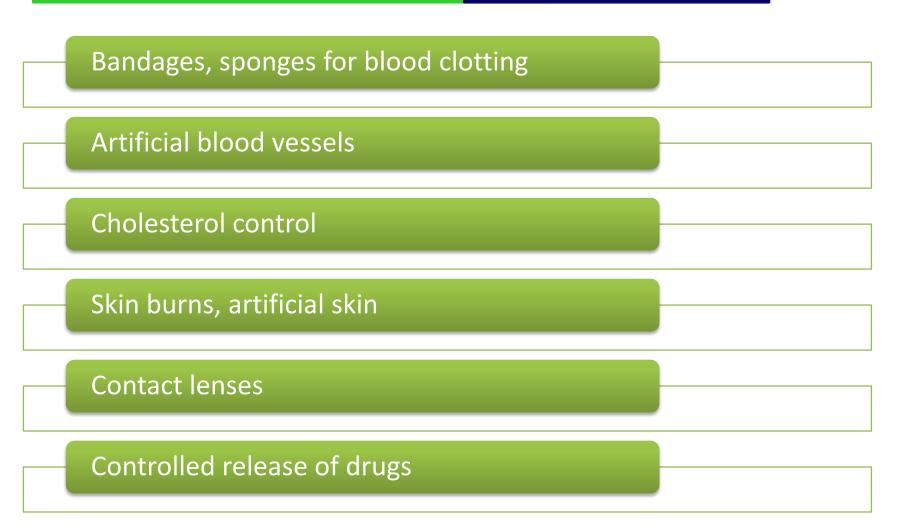


# Application in Textiles and Paper



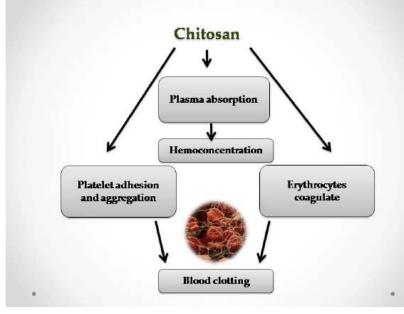


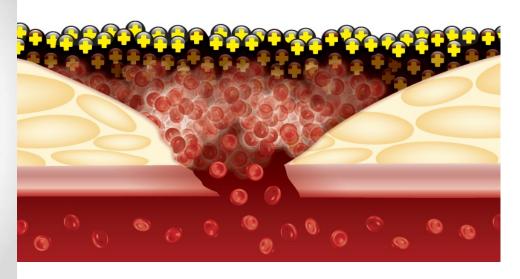
# **Application- Medical**





### **Blood Clotting Mechanism**







# **Application- Cosmetics**

- Make-up powder
- ≻ Nail polish
- ➤ Moisturizers
- ≻Hydro gel & Shampoo







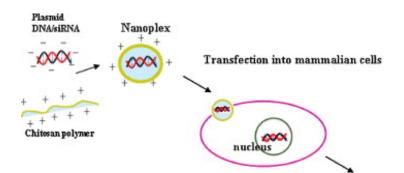
**Private Confidential** 





# **Application- Biotechnology**

- Enzyme/cell immobilization
- Protein separation
- Chromatography
- Antimicrobial
- Gene transfer
- Glucose electrode
- Wine- clarification



Protein expression or gene silencing



# **Application in Agriculture**

- Seed coating
- Leaf coating
- Growth promoter



- Controlled agrochemical/fertilizer release
- Nematode control
- Fungicide



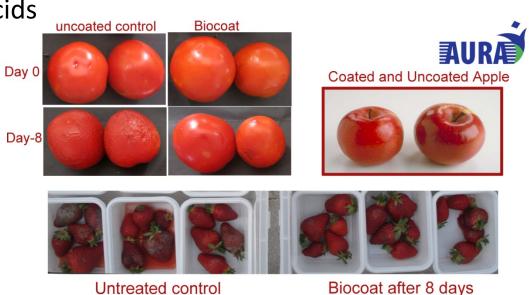




# **Application in Food and Nutra**

- Edible coating
- Post-harvest preservative
- Food preservation & storage
- Removal of Pesticide, dyes and acids

- Preservative
- Natural colour stabiliser
- Animal feed additive
- As dietary food







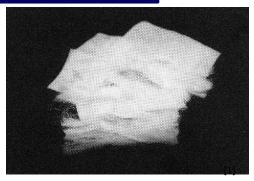
#### **Biomedical Applications**

#### **Wound Dressing**

- Wound dressings are used to protect wound skin form insult, contamination and infection
- Chitin-based wound dressings
  - Increase dermal regeneration
  - Accelerate wound healing
  - Prevent bacteria infiltration
  - Avoid water loss
- Chitin surgical threads strong, flexible, decompose after the heals

#### Anticoagulation

- Anticoagulation is essential for open-heart surgery and kidney dialysis
- Preventing blood from clotting during the surgery
- Sulfated chitin derivatives have good anticoagulant activity



Chitosan wound dressings

Material	Rank*	
Methylpyrrolidinone-chitosan	3	
Chitosan glutamate	11	
Chitosan lactate	7	
Chitosan chloride	12	
Collagen fleece	6	
Non-woven calcium alginate fiber	3	]
Gelatin sponge	7	[2]

Cell culture compatibility ranking of wound dressing materials



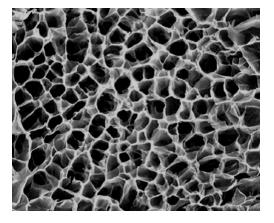
#### **Biomedical Applications**

#### **Tissue Engineering**

- Tissue engineering research is based on the seeding of cells onto porous biodegradable matrix
- Chitosan can be prepared in porous forms permitting cell growth into complete tissue

#### **Orthopedic Applications**

- Bone is a composite of soft collagen and hard hydroxyapatite (HA)
- Chitin-based materials are suitable candidate for collagen replacement (chitin-HA composite)
- Mechanically flexible, enhanced bone formation
- Temporary artificial ligaments for the knee joint



Porous character of chitosan scaffold [1]

Sundararajan V. et al. Porous chitosan scaffolds for tissue engineering *Biomaterials* 20 (1999) 1133
 Ratner B.D. Biomaterials Science 2<sup>nd</sup> edition. Elsevier Science, 2004, chapter 7



#### **Biomedical Applications: Drug Delivery**

#### **Hydrogels**

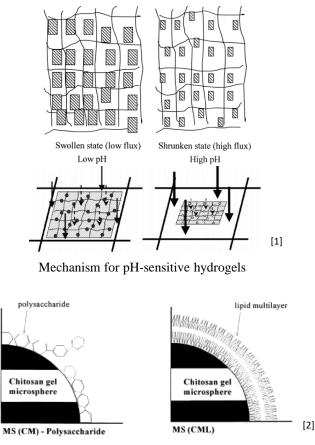
- Hydrogels are highly swollen, hydrophilic polymer networks that can absorb large amounts of water
- pH-sensitive hydrogels have potential use in site-specific drug delivery to gastrointestinal tract (GI)
- Chitosan hydrogels are promising in drug delivery system

#### **Tablets**

 Chitosan have been reported to be useful diluents in pharmaceutical preparations

#### Microcapsules

- Microcapsule is defined as a spherical empty particle with size varying from 50 nm to 2 mm
- Chitosan-based microcapsules are suitable for controlled drug release



Schematic structure of chitosan microcapsules coated with anionic polysaccharide and lipid



# **Application Summary**



# Conclusions



- Chitin and chitosan remain underutilized natural polymers
- Chitin and chitosan are promising materials for diverse applications
- Isolation and production need to be improved and should be eco friendly
- Functional derivative could be made for specific application.

### Thank you!

Pazhanimuthu Annamalai Ph.D Mobile: +91 8056738421 E-mail: pazhanimuthu@aurabiotech.com AURA Biotechnologies Private Limited, www.aurabiotech.com

